

000197



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.7501

Job Sheet 171136



Part No: 647.7501

Job Qty: 1 ea

Part Name: Lower Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No:

Due Date: 1/30/18

Created By: Sonia Quirion

Type: AOG

Description:

Note: DWG REV A IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	1/29/18	1/29/18	0.00	0.00	Start Up Stores/Pkg-1			FEB 12 2018
110	Packaging	1 pcs	1/29/18	1/29/18	0.00	0.00	Packaging1-1			FEB 12 2018
120	Small Fab	1 pcs	1/30/18	1/30/18	0.00	1.28	Small Fab-1			DAS
130	QC	1 pcs	1/30/18	1/30/18	0.00	0.00	QC5			38
140	Packaging	1 pcs	1/30/18	1/30/18	0.00	0.00	Packaging3-1			FEB 13 2018
150	QC21-SA	1 Ea	1/30/18	1/30/18	0.00	0.00	QC21			DAS

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.

Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade	2 Ea (2 ea)	90-Start up Operation	
647.7601	Lower Deflector Assembly	1 Ea (1 ea)	90-Start up Operation	
647.7810	Bracket A	1 Ea (1 ea)	90-Start up Operation	
647.7811	Bracket B	1 Ea (1 ea)	90-Start up Operation	
647.7813	Center Plate, Lower	1 Ea (1 ea)	90-Start up Operation	
647.7814				
647.7815				
647.7816				
647.7817				
MS21042-08				
MS21042-3				
MS27039-08-19				
MS27039-08-24				
MS27039-1-19				
NAS1149F0332P				
NAS1149FN832P				

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DART
 AEROSPACE
S041395



Lower Cutter Assembly

Operation
 90-Start up Operation

PART NO: 647.7501
Original Serial #: S041395
Revision:
Operation:
Change No:

Start up Operation 02/12/18
Job No: 171136

	1	1,302	0
MS27039-08-24	6	118	0
MS27039-1-19	3	323	0
NAS1149F0332P	6	4,746	0
NAS1149FN832P	26	5,834	0

Part Specifications

Specifications could not be found.

Plex 1/29/18 1:17 PM dart.quirion.sonia



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Master Unit 000197

Tel (613) 632-5200

Containers on Master Unit 000197				
Serial No	Part No	Customer Part No	Status	Quantity
S040858	646.3015		Allocated	2
S036637	647.7601		Allocated	1
S041391	647.7810		Allocated	1
S036636	647.7811		Allocated	1
S036634	647.7813		Allocated	1
S036631	647.7814		Allocated	1
S036629	647.7815		Allocated	1
S040937	647.7816		Allocated	1
S036628	647.7817		Allocated	1
S036621	MS21042L08		Allocated	13
S036617	MS21042L3	MS21042L3	Allocated	3
S036593	MS27039-08-19		Allocated	7
S036592	MS27039-08-24		Allocated	6
S036587	MS27039-1-19		Allocated	3
S036583	NAS1149F0332P		Allocated	6
S036578	NAS1149FN832P		Allocated	26